



NISP[®] Canada:
Waste Re-Purposing for Triple
Bottom Line Benefits

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Presentation Overview

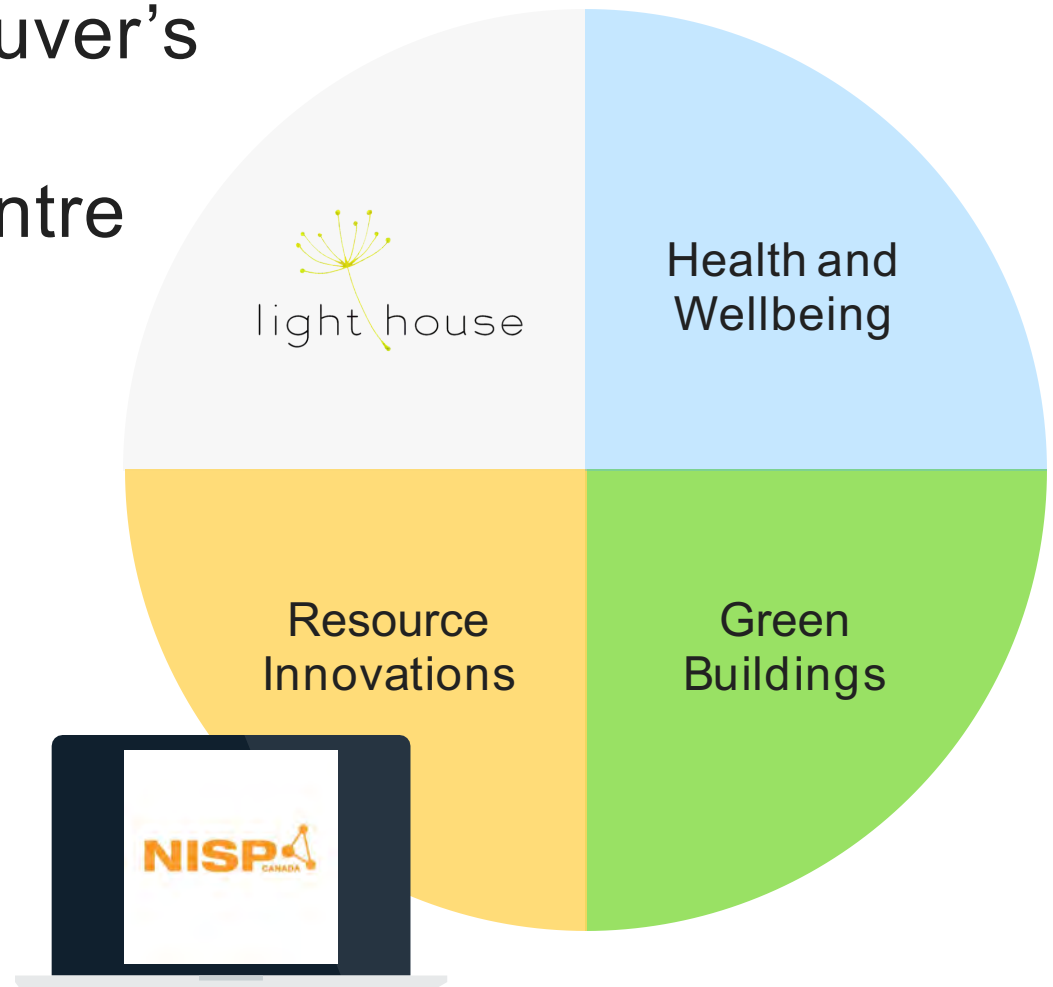
- ✓ Industrial Symbiosis and NISP[®] defined
- ✓ Some industrial symbiosis examples
- ✓ The NISP[®] Canada Pilot: Vancouver & Edmonton Regions



NISP[®] is a key driver of the circular economy

NISP[®] Canada

a program run by Vancouver's
non-profit Light House
Sustainable Building Centre



What is Industrial Symbiosis?

- **Mutually beneficial** business relationships to utilize 'waste' resources
- Waste-to-input linkages are common, but other physical or operations-based resource collaborations are also possible - e.g., shared lab space, research facilities, utilities, warehousing, transport, etc.



Industrial Symbiosis moves resources up the waste hierarchy



Industrial Symbiosis moves resources up the waste hierarchy

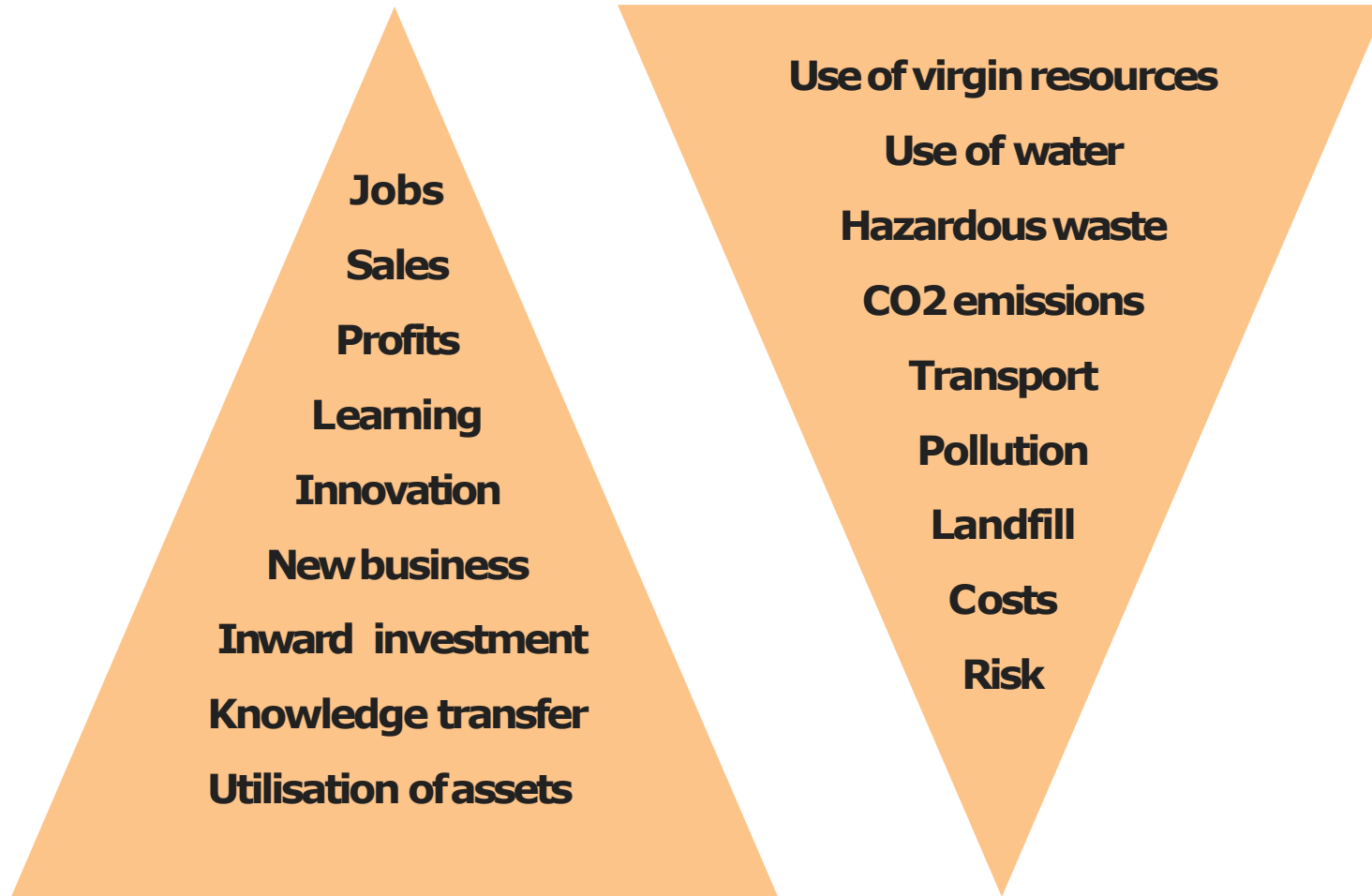
The higher the level, the greater the cost savings, the greater the value to the economy

International Synergies
industrial ecology solutions

**NISP IS THE
BEST GLOBAL MODEL
FOR ACHIEVING
INDUSTRIAL SYMBIOSIS**

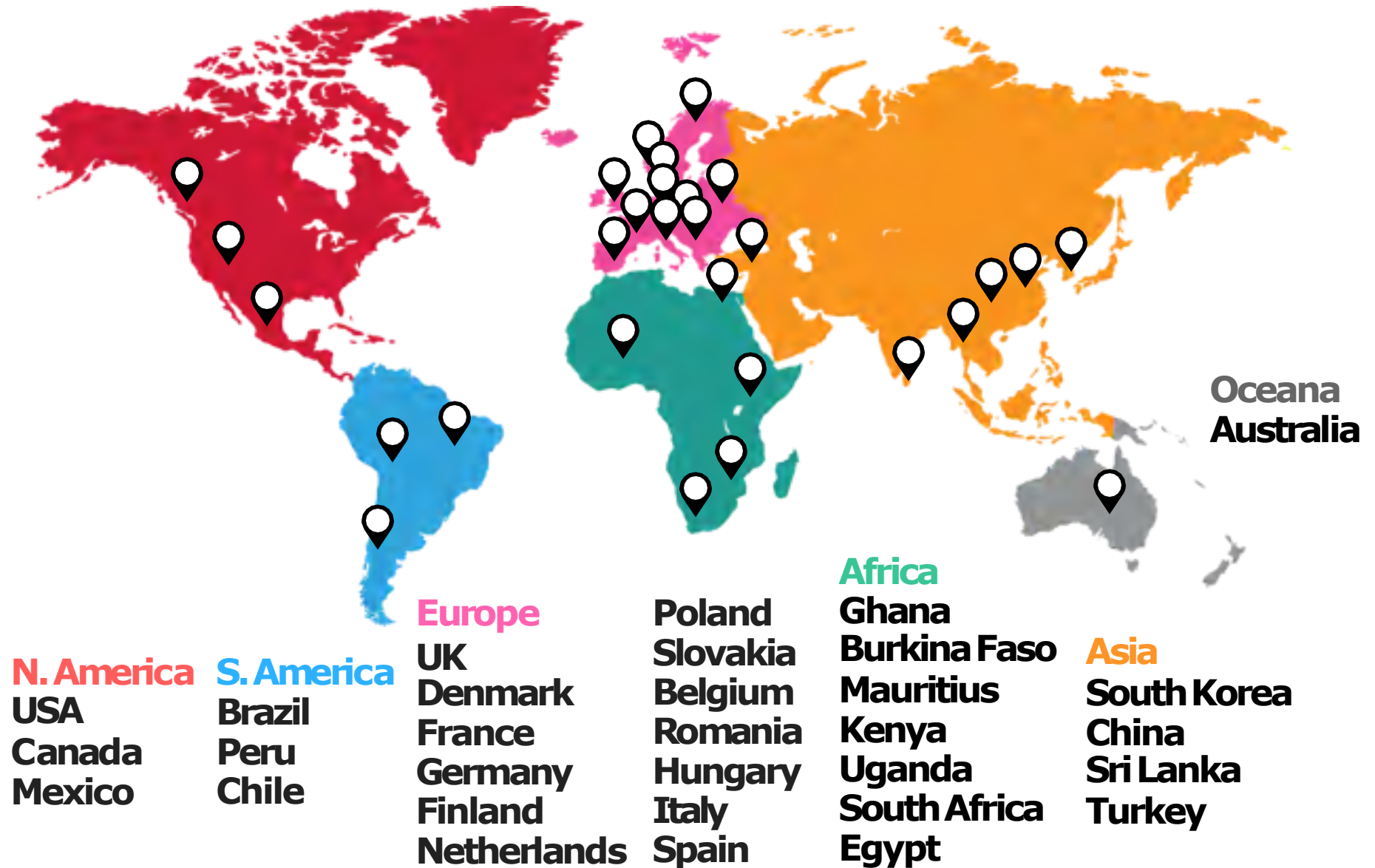


What NISP[®] achieves ...

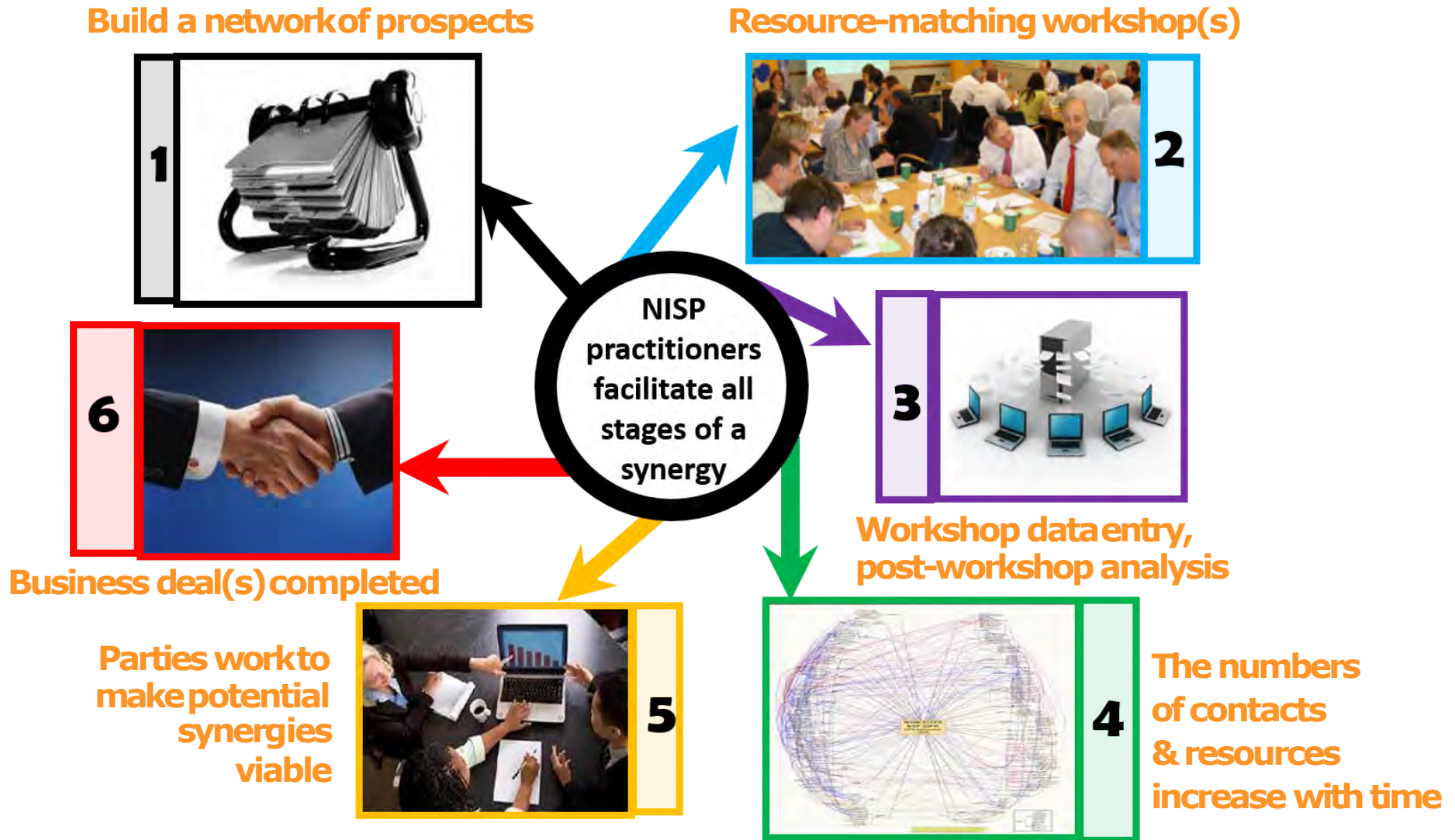


Real business benefits + government policy objectives

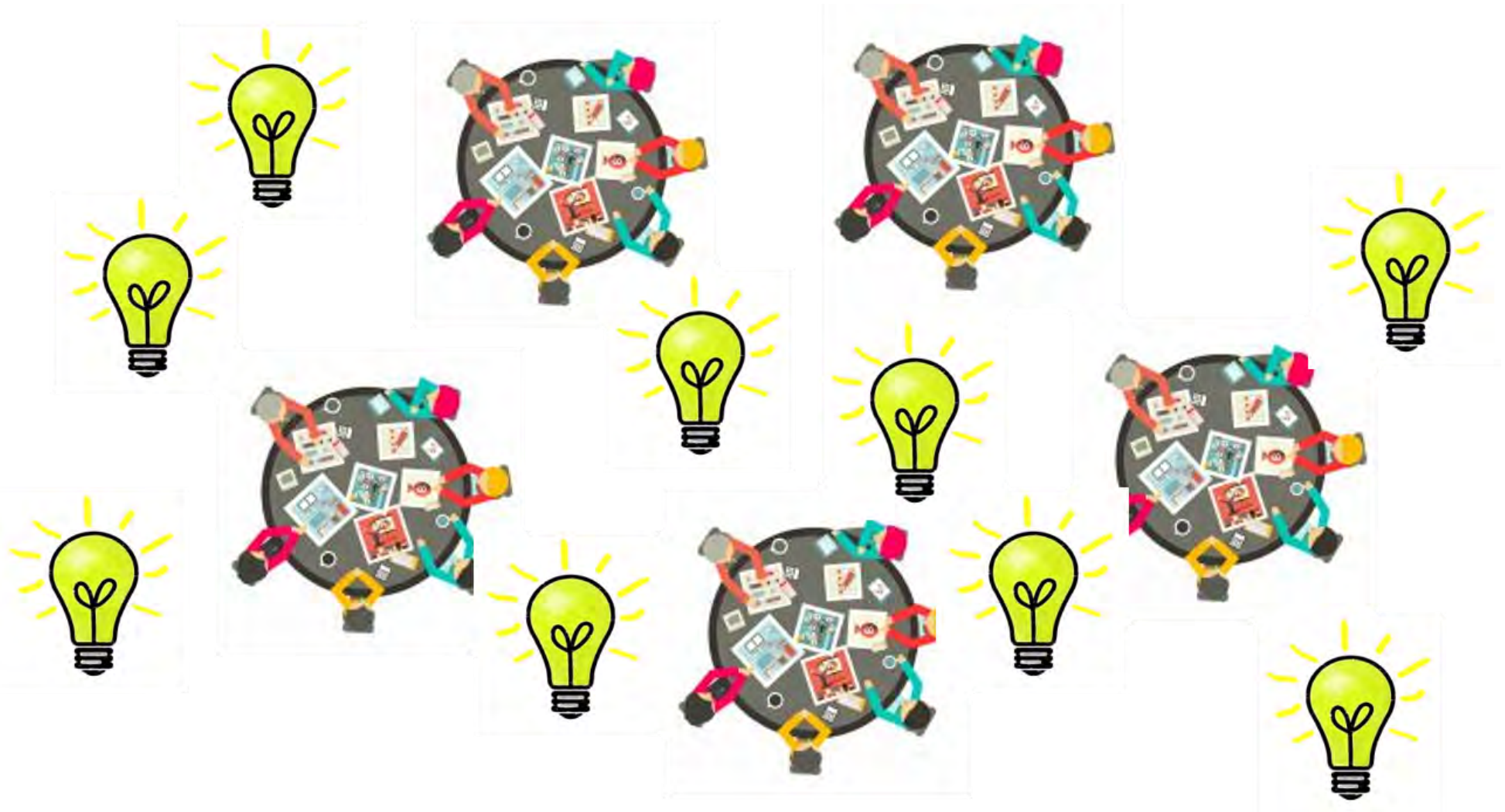
Global experience – Canada number 31



The 6 Steps of the NISP[®] Process

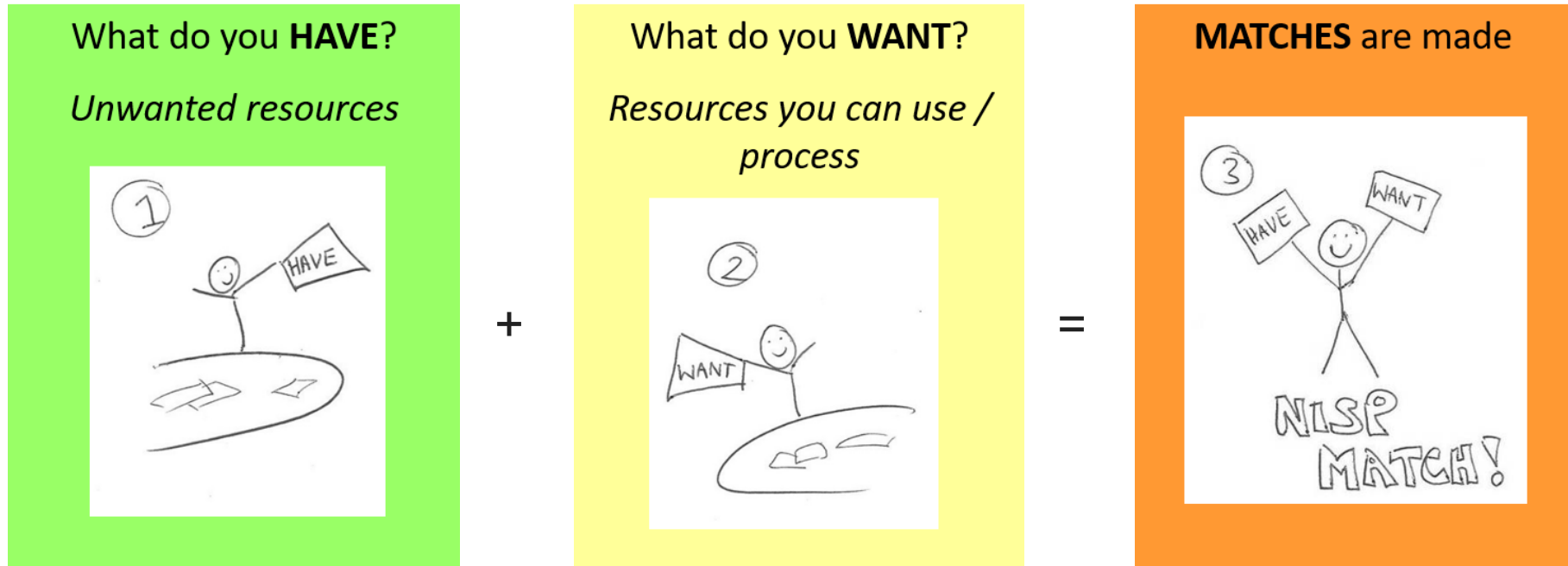


What Happens at a NISP[®] Workshop?



How it works...

Really simple principle: making matches...



- Participants describe the resource they "**HAVE**" or "**WANT**" on the standardized slips provided
- The slips are circulated round each table over the course of the workshop, and "**matches**" are made

Your Resources - I HAVE... and/or I WANT... such things as:

- **Materials** – wood, plastics, food waste, waste electronics, metal scrap
- **Expertise** – ISO 9000 (quality mgmt), ISO 14000 (env'l mgmt.), OSHAS 18001 (H&S), best practice
- **Capacity** – under-utilised equipment, laboratory and testing facilities
- **Logistics** – transport, warehouse facilities, land
- **Water and Energy** – waste heat, borehole water, process water

Workshop Outcomes

- Summary report within 2-3 business days:
 - Number and identities of participants present
 - Number of resources identified
 - Number of potential synergies
- **Each** participant receives:
 - 1 pg. summary of workshop highlights
 - Contact info. for all attendees
 - A summary of all “Haves” and “Wants” tailored to the information provided by the participants
 - Summary shows who is interested in or has the particular resource(s) identified by the workshop participant

Workshop – Follow-ups

Follow-up is critical to advance ideas to implementation

NISP® practitioners work with businesses to turn possible synergies into new, real business partnerships.

- Visit sites to augment workshop data
- Facilitate business-to-business relationships
- Provide support to access technical expertise or funding

Implementation requires a **mutually beneficial business case**.

Follow-up is **at no cost to businesses** (key for success).

Industrial Symbiosis Examples

The following are a few of the many successes achieved through the application of NISP[®] principles.

Most are from the UK, where NISP was created by International Synergies Limited, and where NISP was rigorously audited.

Working the network for existing solutions

- **Problem:** Want to achieve zero waste to landfill by 2015
Problematic waste – plastics contaminated with syrup.
- **Solution:** a specialist recycler able to collect and recycle the materials
- **Results:**
 - Reduction in costs: £14,675 per year
 - Reduction in CO₂: 1.533 tonnes
 - Reduction in waste: 120 tonnes
 - Reduction in virgin material use: 1120 tonnes



“NISP very quickly identified a company who could take, and recycle, a growing and problematic plastic waste stream of ours. This has greatly reduced our landfill costs and helped us on our way to sending zero waste to landfill.”

Andrew Walkden - A G Barr (Environment Officer)

Collaboration with the regulator

Problem:

Foundry sand, containing phenol, disposed in landfill; no longer allowed.

Solution:

Identified ways to use the spent foundry sand in the production of bricks.

Results:

- Cost reduction: £300,000 per year
- Additional sales: £200,000
- Landfill diversion: 10 000 tonnes per year
- Reduction in virgin material use: 10,000 tonne/yr
- Jobs saved: 42



BEFESA



New policies create new opportunities

- **Problem:** A new policy in China banning the disposal of sewage sludge to landfill.
- **Solution:** A professional sludge treatment company, whose core technology is extracting protein from sludge for the manufacturing of protein products.
- **Results:**
 - Cost reduction: 464 000 Yuan per year
 - Reduction in CO₂: 1.533 tonnes
 - Additional sales: 70,000 Yuan per year
 - Reduction in landfill: 180 tonnes per year
 - Reduction in virgin material use: 180 tonnes per year



More than just materials

Problem: Industry producing wastes:
12,500 tonnes of CO₂ released in to the
atmosphere, and hot steam.
Tomato producer: additional production
capacity limited due to high energy costs.

Solution: Construction of a greenhouse
capable of producing 300,000 tonnes per
year of tomatoes.

Results:

- Elimination of CO₂ emissions
- Investment: £18 million
- Creation of 65 new jobs
- Recovery of heat from steam



Eco-innovation in process

Problem: Change to X-ray films made existing process for metal recovery ineffective.

Solution: Engage with University innovation providers to change the process.

Results:

- Reduction of CO₂: 24,000 tonnes per year
- Eco-Innovation and Green Growth
- Regional Economic Development (11 jobs).



Innovation in materials

Problem: Hazardous dust from production of air conditioning units needed an alternative solution to landfill

Solution: The dust was reprocessed and used by Mil-Ver metals in their manufacturing process

Results:

- Reduction in costs: 45,000 € per year
- Hazardous waste eliminated: 15 tonnes per year
- Reduction in CO₂: 242 tonnes per year



Eco-innovation in business models

From dirty industry to clean energy company

- Animal renderer
- Initial NISP engagement: by-products diverted from landfill to cement industry
- Second stage: improve efficiency of processes
- Third stage: move into bio-fuels
- Fourth stage: anaerobic digestion and grid connection
- Result: new vision as energy company (same inputs!)



NISP[®] Canada - 18 Month Pilot

October 2017 – March 2019



Regions:
BC Lower Mainland
AB Greater Edmonton



Practitioners per
region



Workshops
Per Region

NISP Canada - Funders and Supporters

Funders:



Western Economic
Diversification Canada



BRITISH
COLUMBIA



metro
vancouver

Edmonton



Supporters:

International Synergies
industrial ecology solutions



one earth



NISP[®] Progress To-Date

- **4 of planned 6 workshops held so far in each region**

| Vancouver | Edmonton |
|-------------------------|-------------------------|
| 90 participants | 100 participants |
| 500 resources | 500 resources |
| 750 potential synergies | 800 potential synergies |

- **Follow-up to advance synergies is ongoing**

Some Preliminary Results

- Water treatment expertise (Vancouver) being investigated by refinery (Edmonton) to solve water contamination
- Prototype heat recovery technology to be installed at an Edmonton refinery
- Waste textiles being sought by BC-based clothing manufacturer may be provided by workshop attendees
- Shared trucking/warehousing arrangements being investigated
- Wood pallet refurbisher located several new sources of used, broken pallets in Greater Edmonton
- Biomass inventory developed in both provinces
 - *More renewable fuels, biogas, etc. being developed*
- BCIT's new wood-fired district heating facility found free fuel, including movie set carpentry waste

Concluding Remarks

- NISP[®] proven approaches to deliver multiple benefits:
 - Job creation, waste repurposing, GHG reduction, innovation, reduced air and water emissions, job retention
- Over 1100 potential synergies so far in Vancouver and Edmonton
- Detailed results pending, but some early successes
- The push is on to expand the pilot to other regions; e.g., Calgary, BC Interior, Vancouver Island
- www.nispcanada.ca for more information, details on upcoming workshops (Sept. 26, Devon the next AB event)